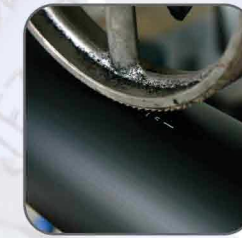


HDPE DIMENSIONS AND WEIGHTS



PE63 (5MPa) SABS 533			PN 2.5				PN 3.2				PN 4				PN 5				PN 6.3				
PE80 (6.3MPa) ISO 4427			PN 3.2				PN 4				PN 5				PN 6.3				PN 8				
PE100 (10MPa) ISO 4427			PN 4				PN 5				PN6.3				PN 8				PN 10				
Standard Dimension Ratio			SDR 41				SDR 33				SDR 26				SDR 21				SDR 17				
OD			WALL THICKNESS			MASS	WALL THICKNESS			MASS	WALL THICKNESS			MASS	WALL THICKNESS			MASS	WALL THICKNESS			MASS	
MIN	AVE	MAX	MIN	AVE	MAX		MIN	AVE	MAX		MIN	AVE	MAX		MIN	AVE	MAX		MIN	AVE	MAX		MIN
mm		mm	mm		mm	kg/m	mm		mm	kg/m	mm		mm	kg/m	mm		mm	kg/m	mm		mm	kg/m	
16.0	16.15	16.3																					
20.0	20.15	20.3																					
25.0	25.15	25.3																					
32.0	32.15	32.3																		2.0	2.15	2.3	0.194
40.0	40.20	40.4												2.0	2.15	2.3	0.246						
50.0	50.20	50.4											2.0	2.15	2.3	0.311							
63.0	63.20	63.4											2.5	2.70	2.9	0.492							
75.0	75.25	75.5											2.9	3.10	3.3	0.673							
90.0	90.30	90.6											3.5	3.75	4.0	0.977							
110.0	110.35	110.7											4.2	4.50	4.8	1.434							
125.0	125.40	125.8											4.8	5.10	5.4	1.847							
140.0	140.45	140.9											5.4	5.75	6.1	2.331							
160.0	160.50	161.0											6.2	6.60	7.0	3.057							
180.0	180.55	181.1											6.9	7.30	7.7	3.806							
200.0	200.60	201.2											7.7	8.15	8.6	4.721							
225.0	225.70	226.4											8.6	9.10	9.6	5.932							
250.0	250.75	251.5											9.6	10.15	10.7	7.350							
280.0	280.85	281.7											10.7	11.30	11.9	9.167							
315.0	315.95	316.9	7.7	8.15	8.6	7.550	9.7	10.25	10.8	9.430	12.1	12.80	13.5	11.678	15.0	15.80	16.6	14.273	18.7	19.70	20.7	17.565	
355.0	356.10	357.2	8.7	9.20	9.7	9.605	10.9	11.50	12.1	11.927	13.6	14.35	15.1	14.760	16.9	17.80	18.7	18.123	21.1	22.25	23.4	22.356	
400.0	401.20	402.4	9.8	10.35	10.9	12.175	12.3	13.00	13.7	15.188	15.3	16.15	17.0	18.716	19.1	20.15	21.2	23.109	23.7	24.95	26.2	28.253	
450.0	451.35	452.7	11.0	11.60	12.2	15.352	13.8	14.55	15.3	19.128	17.2	18.15	19.1	23.664	21.5	22.65	23.8	29.224	26.7	28.10	29.5	35.795	
500.0	501.50	503.0	12.3	13.00	13.7	19.113	15.3	16.15	17.0	23.591	19.1	20.15	21.2	29.191	23.9	25.15	26.4	36.056	29.7	31.25	32.8	44.228	
560.0	561.70	563.4	13.7	14.45	15.2	23.800	17.2	18.15	19.1	29.691	21.4	22.55	23.7	36.591	26.7	28.10	29.5	45.127	33.2	34.95	36.7	55.407	
630.0	631.90	633.8	15.4	16.25	17.1	30.109	19.3	20.35	21.4	37.455	24.1	25.40	26.7	46.364	30.0	31.55	33.1	57.006	37.4	39.35	41.3	70.175	